HISTORIC PROPERTY INVENTORY FORM

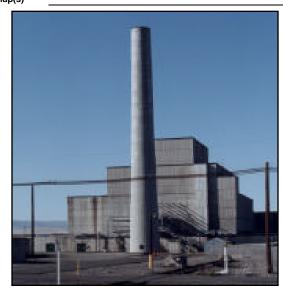
IDENTIFICATION SECT	ΓΙΟΝ				
Field Site No.	116-KW	OAHP No.	Date Recorded 24-Apr-98		
Site Name Historic	Reactor Exhaust Stack				
Common					
Field Recorder	Jim Sharpe	To a way Chiable and On	anations Office		
Owner's Name Address	U.S. Department of E P.O. Box 550	energy, Richiand Op	Derations Office		
City/State/Zip Code	Richland, WA 99352)			
элу, элилд дү			-		
Status			Photography		
x Survey/Inventory			Photography Neg. N 83G195-61cn		
National Register			(Roll No. & Frame No.)		
State Register			View of Reactor exhaust stack		
Determined Eligible			Date 9/16/83		
Determined Not Eli Other (HABS, HAE	•				
Local Designation	K, NIL)				
Classification	District	Site	Building x Structure Object		
District Status	x NR	SR	LR INV		
Contributing		Non-Contributing			
District/Thematic Nom	ination Name	Hanford Site Manha	ttan Project and Cold War Historic District		
Description Section					
Materials & Features/S	Structural Types		Roof Type		
Building Type	Industry		Gable Hip		
Plan			Flat Pyramidal		
Structural System	Reinforced Concrete		Monitor x Other (specify)		
No. of Stories			Gambrel Exhaust Stack		
.			Shed		
Cladding (exterior Wal	I Surfaces		Roof Material		
Log Horizontal Wood S	idina		Wood Shingle		
Rustic/Drop			Wood Shake		
Clapboard			Composition		
Wood Shingle			Slate		
Board and Batten			Tar/Built-up		
Vertical Board			Tile		
Asbestos/Asphalt			Metal (specify)		
Brick Stone			x Other (specify) Open air Not visible		
Stucco					
Terra Cotta			Foundation		
x Concrete/Concrete	Block		Log Concrete		
Vinyl/Aluminum Sic	ling		Post & Pier Block		
Metal (specify)			StonePoured		
Other (specify)			Brick Other (specify)		
			x Not visible Concrete base		
	(Include detailed des	scription in			
Integrity	Description of Phys				
· ·		tact	Slight Moderate Extensive		
Changes to plan			Ĭ x		
Changes to windows					
Changes to original clad	lding				
Changes to interior			\vdash		
Other (specify) Upper portions wer	e removed		X		

State of Washington, Department of Community Development Office of Archaeology and Historic Preservation

Office of Archaeology and Historic Preservation 111 21st Avenue Southwest, Post Office Box 48343 Olympia, Washington 98504-8343 (206)753-4011

LOCATION SECTION

Address	Structure,	116-KW, 1	00-K Are	a		
City/Town/County/Zip Code	•	Richland	/Benton C	County/993	352	
Twp 13 Range 26	Section	31 I/4 S	Section	SE	1/4 1/4 Sec	SE, SE
Tax No./Parcel No.					Acreage	
Quadrangle or map name	Coyote Rap	ids, Wash.	Quad. 1	1986		
UTM References Zone	11	Easting	30092	20	Northing	516908
Plat/Block/Lot		=				
Supplemental Map(s)						



High Styles/Forms (Check one or more of the following)

nigh Styles/Forms (Check one of more of the following)					
Greek Revival	Spanish Colonial Revival/Mediterranean				
Gothic Revival	Tudor Revival				
Italianate	Craftsman/Arts & Crafts				
Second Empire	Bungalow				
Romanesque Revival	Prairie Style				
Stick Style	Art Deco/Art Moderne				
Queen Anne	Rustic Style				
Shingle Style	International Style				
Colonial Revival	Northwest Style				
Beaux Arts/Neoclassical	Commercial Vernacular				
Chicago/Commercial Style	Residential Vernacular (see below)				
American Foursquare	x Other (specify)				
Mission Revival	Industrial Vernacular				
Vernacular House Types					

vernaculai nouse Types				
	Gable Front			
	Gable Front and Wing			
	Side Gable			

Cross Gable
Pyramidal/Hippe

Х	Other (specify)
	Circular vertical cement exhaust stack

NARRATIVE SECTION

Study Unit Themes (check one or more of the following)

Agriculture		Conservation		Politics/Government/Law		
Architecture/Landscape Architecture		Education	Education		Religion	
Arts Entertainme		Entertainment/Recreation	on	Science & Engineering		
Commerce		Ethnic Heritage (specify	Ethnic Heritage (specify)		Social Movements/Organizations	
Communications		Health/Medicine	Health/Medicine		Transportation	
Community Planning/Development		Manufacturing/Industry	Manufacturing/Industry		x Other (specify) Manhattan Project & Cold War Era	
		Military		x Study Unit Sub-Theme(s)	Waste Management (Air)	
Statement of Significance						
Date of Construction	1954	Architect/Engineer/Builder	Kaiser Engineers and Subcontractor Cu	ustodis Construction Company	_	
x In the opinion of the surveyor, this property appears to meet the criteria of the National Register of Historic Places.						
x In the opinion of the surveyor, this property is located in a potential historic district (National and/or local).						

The 116-KW Reactor Stack was located in eastern Washington on the Hanford Site in the K-West Reactor Area. It is on the northeast side of the 105-KW Reactor. The facility was constructed as part of "Project X", a large Cold War expansion effort at Hanford. The purpose of the expansion program was to generate plutonium for explosive devices as part of the nuclear arsenal. Construction of the KW-Reactor and its associated facilities took place from 1952 until 1955. All facilities constructed during this project were designed for minimum damage and quick recovery from enemy attack. The stack was originally designed to discharge ventilation exhausts into the atmosphere from the 105-KW Reactor Building to prevent the possible build up of radioactivity near the plant areas. Air currents at the 300 foot level were believed to disperse released particles over a wide area before they settled to the ground. In the 1960's exhaust air was rerouted through the 117-KW Filter Building. The modification rerouted air underground through reinforced concrete ducts to the 117-KW Filter Building where it passed through filters prior to its release through the exhaust stack. The structure operated from 1955 until 1971.

It is therefore the conclusion of the U.S. Department of Energy that the 116-KW Reactor Stack is eligible for inclusion in the National Register of Historic Places under Criterion A as a contributing property within the Hanford Site Mahnattan Project and Cold War Era Historic District.

Description of Physical Appearance

The 116-KW Reactor Stack was located near the east wall of the 105-KW Building. It is believed, the 116-KW Reactor Stack was constructed by the Custodis Construction Company which was a subcontractor for the Kaiser Engineers at a cost of \$55,230. Design specifications called for the stack to withstand wind velocities of 100 mph. and be in accordance with the American Concrete Institute for Design and Construction of Reinforced Concrete Chimneys. It was originally 300 feet above ground level and constructed of reinforced concrete. The base of the exhaust stack is 10 feet below grade and had a diameter of 20-1/2 feet at the base and 10 feet at the top. The wall thickness at the base is 1-1/2 feet and 1 foot at the top. Access into the exhaust stack is through a steel door near the base. Beneath the base are two octagonal shaped cement foundations. The upper foundation is 18-1/2 feet side-to-side and 11-1/2 feet thick. The lower foundation is 27 feet side-to-side and 6 feet thick. When completed, the stack was coated whith lime cement. It was equipped with four lightning arrestors and two ground cables and an exterior ladder from its base to its top. Ladder rungs were installed the entire length on the outside of the stack. The rungs were 15-inches wide and on12-inch centers. The rungs were constructed of 3/4-inch diameter galvanized steel bars. The stack contained 282 cubic yards of concrete and 9.7 tons of reinforcing steel. In 1980 and 1981 the exhaust stack was shortened to 175 feet.

Major Bibliographic References

Photograph Number 83G195-61 CN

Bechtel Hanford Inc.. 1994. "Pre-Existing" Conditions Survey of Hanford Site Facilities by Bechtel Hanford, Inc. BHI-00221 Rev.00. Richland, Washington.

General Electroc Company. 1957. Completion Report Project CA-512 Volume I 100-K Reactor Plants. HW-24800. Richland, Washington.

General Electric Company, 1953, Construction Specification Project CA-512-R 100-K Reactor Facilities, HW-4737, Richland, Washington,

Westinghouse Hanford Company. 1984. 100-K Area Technical Baseline Report. WHC-SD-EN-TI-239. Richland, Washington.

Westinghouse Hanford Company . 1988. Hanford Surplus Facilities Programs Facilities Listings and Descriptions. WHC-SP-0331. Richland, Washington.